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REMPLACEMENT DE FENÊTRES, BIBLIOTHÈQUE PUBLIQUE MGR-W.-J.-CONWAY MGR-W.-J.-CONWAY PUBLIC LIBRARY WINDOW REPLACEMENT Appel d'offres 2025-062 / Tender Call 2025-062 ADDENDA 1 / ADDENDUM 1

1. In section 00 01 13, TENDER CALL, please replace the 7th paragraph with the following:

Sealed tenders indicating the name and address of the bidder on the envelope marked « MGR-W.-J.-CONWAY PUBLIC LIBRARY WINDOW REPLACEMENT, TENDER CALL 2025-062, February, 2025 », will be received by the Municipality of Edmundston on Thursday, February 13, 2025, February 27, 2025, at the City Hall's front desk, 7 Canada Rd, Edmundston, NB, or by email, until 2:00 p.m. (local time). Public opening of tenders will follow immediately and will be also on Facebook live on the following link: <u>https://www.facebook.com/ville.edmundston</u>.

2. Dans la section 00 01 13, TENDER CALL, svp remplacer le 7^{ième} paragraphe avec le suivant :

Les soumissions scellées portant le nom et l'adresse du soumissionnaire sur l'enveloppe et marquées « REMPLACEMENT DE FENÊTRES, BIBLIOTHÈQUE PUBLIQUE MGR-W.-J.-CONWAY, APPEL D'OFFRES 2025-062, février 2025 », seront reçues par la Municipalité d'Edmundston le jeudi 13 février 2025 jeudi 27 février 2025 au comptoir d'accueil de l'hôtel de ville, 7 chemin Canada, Edmundston, N.-B, ou par courriel. jusqu'à 14 h (heure locale). L'ouverture publique des soumissions suivra la fermeture de l'appel d'offres et se fera aussi par Facebook live au lien suivant : https://www.facebook.com/ville.edmundston.

- 3. In section 00 11 21, **REQUEST FOR PROPOSAL**, please replace the article 1.2.1.1 with the following:
 - 1. Bids, including an offer signed and under seal, executed and dated will be received by the City of Edmundston, located at 7 Canada Road, Edmundston, NB, before 2:00 pm local time on Thursday February 13, 2025 Thusrday February 27, 2025.

The following changes to the plans and specifications are to be incorporated in the tender documents.

4. Reference: Section 07 46 16 – Aluminum Siding

.1 The color for the aluminum-faced composite architectural panels to be SD339 – Carmine (to match aluminum window colors).

5. Reference: Section 08 51 13 – Aluminum Windows

.1 Delete section and replace with section 08 44 13 - Glazed Aluminum Curtain Walls.

.2 All new windows to be Glazed Aluminum Curtain Walls.

.3 Thickness of curtain to match existing window dimensions.

6. Reference: Drawing A02

.1 Drawing A02 has been revised to correct window numbering on elevations 1 and 3.

7. Reference: Drawing A03

.1 Add windows a14, a15 and a16 as per attached revised drawing A03. .1 Refer to revised A01 for location of elevations.

8. Reference: Drawing SHEET A04 and A05

1.1 The window details illustrated on Drawing A04 and A05 depict a different type of window than specified in this present addendum. These details shall be replaced with **Glazed Aluminum Curtain Walls** typical design and color as specified.

9. Reference: Section 08 44 13 – Glazed Aluminum Curtain Walls

.1 All new windows shall be Glazed Aluminum Curtain Walls.

.2 The curtain wall system shall be submitted for approval with shop drawings.

10. Please find attached, the additional section 08 41 13, GLAZED ALUMINUM CURTAIN WALLS

11. Drawings

- 1. The supply and installation of additional windows a14, a15 & a16 have been added to the scope of work as shown on the revised drawings A01, A02 and A03 attached. Drawing A01 is showing the location of the elevation of the added windows, and drawing A03, is showing the windows themselves.
- 2. On Elevation 2 of Drawing A02, window type a10 is to be included in Section C price break out

A signed copy of this addendum <u>must be included</u> with the tender submission. Une copie signée de cet addenda <u>doit être incluse</u> avec la proposition de l'appel d'offres.

Tenderer's signature Signature du soumissionnaire

Guy Plourde, Development February 7, 2025

Part 1 General

1.1 SECTION INCLUDES

- .1 Thermally-broken aluminum tube framing system; glazed as scheduled.
- .2 Entrance framing with integral door openings.
- .3 Punched windows.
- .4 Glazing.
- .5 Air barrier and vapour retarder interfacing.
- .6 Perimeter sealant.

1.2 RELATED SECTIONS

- .1 Section 07 21 00 Building Insulation: Foam fill at frames.
- .2 Section 07 26 00 Vapour Barriers.
- .3 Section 07 27 00 Air Barriers.
- .4 Section 07 27 13 Modified Bituminous Sheet Air Barrier.
- .5 Section 07 62 00 Sheet Metal Flashing and Trim.
- .6 Section 07 92 00 Joint Sealants: System perimeter sealant and back-up materials.
- .7 Section 08 71 00 Door Hardware.
- .8 Section 08 80 00 Glazing.

1.3 REFERENCES

- .1 AA (Aluminum Association) Designation System for Aluminum Finishes.
- .2 AAMA (American Architectural Manufacturers' Association) Metal Curtain Wall, Window, Store Front and Entrance - Guide Specifications Manual.
- .3 AAMA Aluminum Curtain Wall Design Guide Manual.
- .4 AAMA CW-10 -Curtain Wall Manual #10 Care and Handling of Architectural Aluminum from Shop to Site.
- .5 AAMA 501 Methods of Test for Exterior Walls.
- .6 AAMA 611 Specifications for Anodized Architectural Aluminum.
- .7 ASTM B209 Aluminum and Aluminum-Alloy Sheet and Plate.

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	.8	ASTM B221/B221M - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
	.9	ASTM E283 - Test Method For Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen.
	.10	CSA O151-04 - Canadian Softwood Plywood.
	.11	CAN/ULC-S701-97, Thermal Insulation, Polystyrene, Boards and Pipe Coverings.
	.12	SSPC (The Society for Protective Coatings) (formerly SSPC - Steel Structures Painting Council):
		.1 Steel Structures Painting Manual.
		.2 Paint 25 Red Iron Oxide, Zinc Oxide, Raw Linseed Oil and Alkyd Primer (Without Lead and Chromate Pigments).
1.4		DESIGN REQUIREMENTS - GENERAL
	.1	Unless specified otherwise, glazing systems shall be designed to the following industry standards and references:
		.1 IGMA 'North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use'.
		.2 GANA 'Glazing Manual'.
		.3 American Architectural Manufacturers Association (AAMA).
	.2	Removal and replacement of broken panes of glass shall be possible without cutting metal or moving the main frame in relation to the anchors.
	.3	Setting blocks and their supports shall incorporate a restraining method to prevent them from being pumped through the exterior weather seal. If approved by the sealant manufacturer and the insulating glass manufacturer setting blocks may not be required providing the structural silicone design shear load is not exceeded as specified herein.
	.4	Design glazing system and framing to prevent thermal shock and edge pressure fracture damage to the glass.
	.5	Metal faces of flashings, caps, framing and sheet cladding shall be visually flat.
	.6	Accurately shape mullion and cover caps at intersecting joints to obtain hairline joints, just wide enough to permit thermal movements but not so narrow as to allow contact stresses that may cause buckling, deformation or loosening of components.
	.7	Design glazing system such that any interior condensation is not retained in contact with gaskets or seals.
	.8	Glazing system shall be designed with the largest mass of metal on the interior of the thermal break.

.9 Anchor design:

Mgr. W.J. Conway Public Library Edmundston, NB 2025-02-04 .4 Seismic Loads: Design and size components to withstand seismic loads and sway displacement. .5 **Deflection Limits:** .1 The deflection of framing member in direction normal to plane of glass when

- subjected to uniform load deflection test in accordance with ASTM E330, under specified design loads, shall not exceed L/175 of clear span clear spans up to 4 metres and to 1/240 of clear span plus 6 mm for spans greater than 4 metres or an amount that restricts edge deflection of individual glazing panes to 19 mm, whichever is less.
- In the plane of the wall, deflection of framing members shall not reduce the glass .2 or panel bite below 75% of the design dimension and shall not reduce the glass or panel edge clearance below 25% of the design dimension or 3 mm which ever is greater. Restrict dimensions further if required for assembly, fit of components or to accommodate movements specified herein.
- .3 Deflection limits for sheet metal air/vapour barriers including backpans shall be L/240 of span or maximum 6 mm whichever is less, under specified design loads.
- .6 System Assembly: Accommodate without damage to system, components or deterioration of seals, movement within system, movement between system and perimeter framing components, dynamic loading and release of loads, deflection of structural support framing, tolerance of supporting components.
- .7 Vapour Seal: Limit vapour seal with interior atmospheric pressure of 25 mm, 22 degrees C, 40 percent RH without seal failure.
- .8 Air Infiltration/Exfiltration Rate:
 - .1 Fixed Glazing: Maximum 0.03 L/s/m2 of glazing area when tested in accordance with ASTM E283 at test pressure of 300 Pa.
- .9 Water Penetration:
 - .1 Static; fixed glazing: No water penetration shall occur when the work is tested in accordance with ASTM E331, amended to prohibit water from passing through interior glazing seals or frame joints, at a test pressure of 15 psf.
 - .2 No uncontrolled water penetration shall occur when work is tested in accordance with ASTM E331. Before tests are conducted, the test specimen shall be subjected to a positive and negative pressure differential equal to 50% of the full positive design load for a period of 10 seconds. The differential static pressure used in the test shall be 15 psf.
- .10 No condensation or frost shall form on the interior of glazing or framing members when tested under the following conditions:
 - .1 Interior air 22°C, 30% R.H.
 - .2 Exterior air -18°C, 15 mph wind speed.
- .11 Expansion / Contraction: System to provide for expansion and contraction within system components caused by a cycling temperature range of 95 degrees C over a 12 hour period without causing detrimental affect to system components.

1.6

- .12 System Internal Drainage: Drain water entering joints, condensation occurring in glazing channels, or migrating moisture occurring within system, to the exterior by a weep drainage network. .13 Air and Vapour Seal: Maintain continuous air barrier and vapour retarder throughout assembly, primarily in line with inside pane of glass and heel bead of glazing compound. .14 Not Permitted: Vibration harmonics, wind whistles, noises caused by thermal movement, thermal movement transmitted to other building elements, loosening, weakening, or fracturing of attachments or components of system. SUBMITTALS FOR REVIEW .1 Section 01 00 01: Submission procedures. .2 Product Data: Provide component dimensions, describe components within assembly, anchorage and fasteners, glass and infill, internal drainage details and water flow drainage diagrams. .3 Shop Drawings: .1 Indicate with plans, sections, elevations and sufficient full size details, components and methods of assembly, materials and their characteristics relative to their purpose, and other fabrication information including relationships to adjacent systems. .2 Identify and describe material types being supplied, wall thicknesses of extrusions, and shapes including connections and grades, dimensions and tolerances (minimum and maximum), attachments, reinforcing, anchorage and locations of fastenings, air barrier transitions to various adjacent building envelope air barrier materials, and provisions for thermal and structural movement between components of this section and adjacent materials. .3 Include description of materials, metal finishing specifications, and other pertinent information. .4 Design loads, typical reactions and support movement allowances, both vertical and horizontal, shall be placed on the shop drawings. Shop drawings shall clearly indicate the specification of materials and, where .5 applicable, indicate installation methods and coordination with other sections. Shop drawings to be stamped by a Professional Structural Engineer licensed at .6 the place where the Project is located. **Design Calculations:** .4 Submit under seal, calculations prepared by the Professional Engineer .1 responsible for the preparation of the shop drawings that clearly indicate the
 - following:
 .1 Design assumptions regarding loadings and seismic design, related to the building code.
 - .2 Which codes and standards calculations are based on.
 - .3 Materials proposed and their allowable shear and bending stresses.

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2025-0	JZ-04	1	Maximum and minimum talarangas for proposed materials including		
		.4	Maximum and minimum tolerances for proposed materials including anchors, holes and spacings.		
		.5	Tolerances and dimensions for joints in the mullion and cover caps as required to prevent damage caused by thermal cycling.		
		.6	Testing data to confirm compliance with thermal performance and condensation resistance criteria.		
		.7	Analysis for dead, wind, snow and guard loads as required and movements caused by temperature changes, support deflections and building sway.		
		.8	Analysis to include anchors, glazing members, structural joints, sealants, glass. Show section property computations for framing members and submit full sized drawings.		
		.9	Glazing thermal stress analysis.		
1.7		QUALITY AS	SSURANCE		
	.1		in accordance with AAMA - Metal Curtain Wall, Window, Store Front Guide Specifications Manual.		
	.2	Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.			
	.3	Installer Qualifications: Company specializing in performing the work of this section with minimum five years documented experience and approved by manufacturer.			
	.4		ral support framing components under direct supervision of a Professional ineer experienced in design of this Work and licensed at the place where ocated.		
1.8		PRE-INSTAL	LATION MEETING		
	.1	Convene one w	veek before starting work of this section.		
1.9		DELIVERY,	STORAGE, AND PROTECTION		
	.1	Handle work o	f this Section in accordance with AAMA - Curtain Wall Manual CW-10.		
	.2	-	shed aluminum surfaces with wrapping. Do not use adhesive papers or gs which bond when exposed to sunlight or weather. Puncture wrappings tilation.		
1.10		ENVIRONMI	ENTAL REQUIREMENTS		
	.1		sealants when ambient temperature is less than 5 degrees C.		
	.2	Maintain this n	ninimum temperature during and after installation of sealants.		

1.11 COORDINATION

Coordinate with other work having a direct bearing on work of this section. .1

Window Replacement

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.2 Coordinate the Work with installation of air barrier placement and vapour retarder placement.

1.12 WARRANTY

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.1 Provide a five year warranty to include coverage for complete system for failure to meet specified requirements.

Part 2 Products

2.1 ACCEPTABLE PRODUCTS

- .1 Curtain Wall: Alumicor ThermaWall 2600 Series.
 - .1 Alternate Manufacturers: Kawneer, Anotec, Prévost, Commdoor

2.2 MATERIALS

- .1 Extruded Aluminum: ASTM B221/B221M.
- .2 Sheet Aluminum: ASTM B209/B209M.
- .3 Fasteners: Stainless steel.

2.3 COMPONENTS

- .1 Curtain Wall Components:
 - .1 Mullion Profile and Size:
 - .1 Thermally-broken design for components.
 - .2 64 mm width x 168 mm mullion depth unless greater depth required by design.
 - .3 Split mullions not accepted.
 - .2 Format: Combination structural silicone glazed (SSG) and pressure plate.
 - .3 Pressure Plate Format: 64 mm face x nominal 19 mm deep outside glazed pressure plate and snap cap.
 - .4 Rain Screen: Drainage holes, deflector plates and internal flashings to accommodate internal weep drainage system.
 - .5 Provide internal mullion baffles to eliminate "stack effect" air movement within internal spaces.
 - .6 Provide manufacturer's standard door sub-frame assembly for entrances.

2.4 MISCELLANEOUS COMPONENTS

- .1 Flashings: 0.80 mm thick aluminum, finish to match curtain wall mullion caps where exposed, secured with concealed fastening method.
- .2 Plywood: CSA O151 (CSP), CANPLY Grade SHG; unsanded, exterior use, thicknesses as indicated; Urea-Formaldehyde free.
- .3 Construction Adhesive: polyurethane construction adhesive, resistant to freezing.

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2.5		GLASS AND GLAZING MATERIALS		
	.1	Glass Materials: Refer to Section 08 80 00.		
	.2	Glazing Materials: Type to suit application to achieve weather, moisture, and air infiltration requirements.		
2.6		STRUCTURAL SEALANTS		
	.1	Structural glazing adhesive and sealant:		
		.1 One or two-part silicone sealant: High performance sealant complying with ASTM C920-08, Type M or S, Grade NS, Class 12-1/2, 25, and 50, capable of sustaining dynamic movements.		
		.2 ASTM C1184 Standard Specification for Structural Silicone Sealant.		
		.3 SWRI Validation.		
		.4 Colour: as selected by Consultant from manufacturer's full colour range.		
2.7		PERIMETER SEALANT MATERIALS		
	.1	Perimeter Sealant: silicone to ASTM C920, Type S, Grade NS, Class 50, single component neutral cure silicone sealant, non-staining, fungus resistant, non-bleeding;		
		.1 Colour to match exposed aluminum as selected by Consultant.		
	.2	Primer: Type recommended by the sealant manufacturer and compatible with joint forming materials.		
	.3	Joint Cleaner: Non-corrosive and non-staining type recommended by sealant manufacturer and compatible with joint forming materials.		
	.4	Soft Backer Rod: to ASTM C1330, non-gassing, reticulated closed-cell polyethylene rod designed for use with cold-applied joint sealants. Size required for joint design.		
	.5	Closed-Cell Backer Rod: to ASTM C1330, closed-cell polyethylene rod designed for use with cold-applied joint sealants for on-grade or below-grade applications. Size required for joint design.		
	.6	Joint Filler: closed-cell polyethylene joint filler designed for use in cold joints, construction joints, or isolation joints wider than 6 mm. Size required for joint design.		
	.7	Bond Breaker: Pressure-sensitive tape recommended by sealant manufacturer to suit application.		
2.8		FABRICATION		
	.1	Fabricate system components with minimum clearances and shim spacing around perimeter of assembly, yet enabling installation and dynamic movement of perimeter seal. Utilize deflection track framing where indicated or otherwise required by design.		

Provide dead load anchors and clips to attach curtain wall assembly to floor slab and supporting structural steel; including suspended assemblies not bearing on foundations or .2 footing.

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	.3	Provide reinforcing steel within tubular extrusions where required by design.
	.4	Accurately fit and secure joints and corners. Make joints flush, hairline, and weatherproof.
	.5	Prepare components to receive anchor devices. Fabricate anchors.
	.6	Arrange fasteners and attachments to ensure concealment from view.
	.7	Reinforce interior horizontal head rail to receive drapery track brackets and attachments.
	.8	Reinforce framing members for external imposed loads.
	.9	Frame depth is to be approximately 5-inch (minimum)
2.9		FINISHES
	.1	Finish Coatings: Conform to AAMA 611.
	.2	Exposed Aluminum Surfaces: Split finishes as indicated on Drawings:
		.1 Red (Terra Cotta): AA-M12C22A44 Class I. (exterior)
		.2 Dark Bronze: AA-M12C22A31 Class II. (interior)
	.3	Shop Primer for Steel Components: SPCC Paint 25 red oxide.
	.4	Apply one coat of bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.
Part 3	•	
		Execution
3.1		EXAMINATION
	.1	Verification of existing conditions before starting work.
	.2	Verify dimensions, tolerances, and method of attachment with other work.

.3 Verify wall openings and adjoining air barrier and vapour retarder materials are ready to receive work of this section.

3.2 INSTALLATION

- .1 Install curtain wall system and entrances in accordance with manufacturer's written instructions.
- .2 Attach to structure to permit sufficient adjustment to accommodate construction tolerances and other irregularities.
- .3 Install structural clip attaching curtain wall to building structure as required by curtain wall design and as shown on shop drawings.
- .4 Provide alignment attachments and shims to permanently fasten system to building structure.

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2023	.5	Align assembly plumb and level, free of warp or twist. Maintain assembly dimensional tolerances and align with adjacent work.
	.6	Provide thermal isolation where components penetrate or disrupt building insulation.
	.7	Coordinate attachment and seal of perimeter air barrier and vapour retarder materials.
	.8	Foam fill shim spaces at perimeter of assembly to maintain continuity of thermal barrier.
	.9	Install glass in accordance with Section 08 80 00, to glazing method required to achieve performance criteria.
	.10	Install perimeter sealant to method required to achieve performance criteria.
3.3		SEALANT INSTALLATION
	.1	Ensure surfaces are clean, dry, and free of frost, dust, dirt, grease, oil, curing compounds, form release agents, laitance, efflorescence, mildew, and previous films and coatings.
	.2	Masking: Apply masking tape as required to protect adjacent surfaces and to ensure straight bead line and facilitate cleaning.
	.3	Where required by adhesion tests, apply primer at rate and in accordance with manufacturer's instructions.
	.4	Prepare substrates and apply sealant and joint backing to exterior and interior joints. Exterior joints are to be vented. Apply sealant in accordance with manufacturer's written instructions and reviewed shop drawings.
	.5	Tool joints with one continuous stroke. Provide concave, smooth, uniform, sealant finish. Eliminate air pockets and ensure complete contact on both sides of joint opening.
3.4		ERECTION TOLERANCES
	.1	Maximum Variation from Plumb: 1.5 mm/m non-cumulative or 12 mm/30 m, whichever is less.
	.2	Maximum Misalignment of Two Adjoining Members Abutting in Plane: 0.8 mm.
	.3	Sealant Space Between Curtain Wall Mullions and Adjacent Construction: Maximum of 19 mm and minimum of 6 mm.
3.5		CLEANING
	.1	Remove protective material from prefinished aluminum surfaces.
	.2	Wash down surfaces with a solution of mild detergent in warm water, applied with soft, clean wiping cloths. Take care to remove dirt from corners. Wipe surfaces clean.
	3	Remove excess sealant by moderate use of mineral spirits or other solvent acceptable to

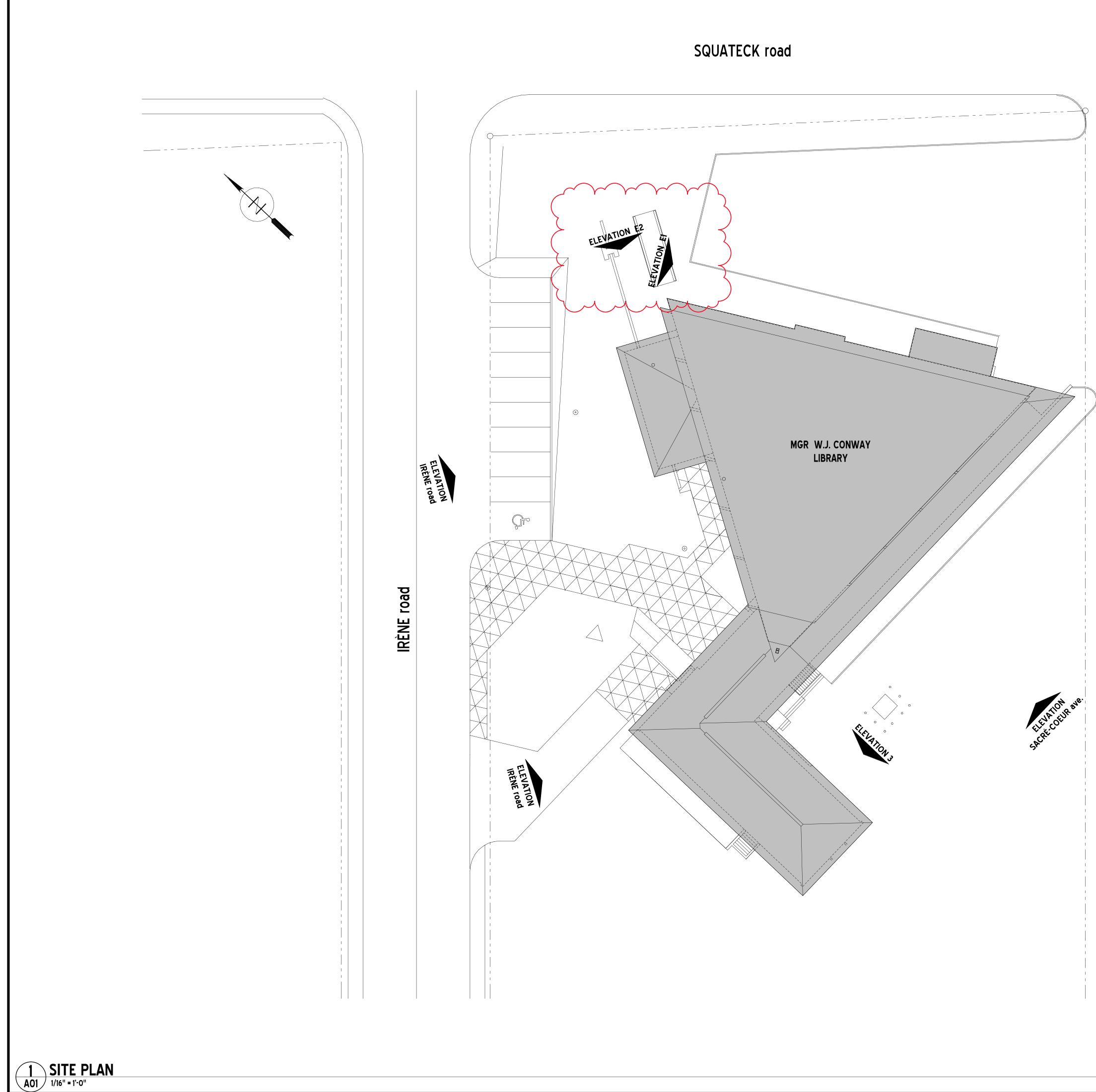
Remove excess sealant by moderate use of mineral spirits or other solvent acceptable to .3 sealant manufacturer.

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3.6 PROTECTION OF FINISHED WORK

.1 Protect finished Work from damage.

END OF SECTION



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